



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4672-1
Job Sheet 185995



Part No: D4672-1

Job Qty: 16 ea

Part Name: Blanking Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/8/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 12-07-10 JLM VERIFIED BY:EC IPP REV:B 12.07.24 AS PER DWG
REV.A DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	16 pcs		11/30/18	0.03	1.47	Waterjet - Flow		<i>Marie Lajeunesse</i> NOV 15 2018 68
120	QC	16 pcs		11/30/18	0.00	0.00	QC8		
180	Packaging	16 pcs		11/30/18	0.00	0.00	Packaging3		<i>Marie Lajeunesse</i> 9-89
190	QC21-SA	16 Ea		11/30/18	0.00	0.00	QC21		21 9-89 NOV 19 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	10.8800 sf (.68 ea)	100-Waterjet - Flow - 1	<i>5090402</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S20GA	11	210	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Blanking Plate	0.800Inches $\pm$ 0.030	0.830 0.770	<i>0.804</i>	
2	Blanking Plate	0.750Inches $\pm$ 0.030	0.780 0.720	<i>0.749</i>	
3	Blanking Plate	2.050Inches $\pm$ 0.030	2.080 2.020	<i>2.052</i>	
4	Blanking Plate	20.590Inches $\pm$ 0.030	20.620 20.560	<i>20.59</i>	
5	Blanking Plate	4.000Inches $\pm$ 0.030	4.030 3.970	<i>4.003</i>	
6	Blanking Plate	0.630Inches $\pm$ 0.030	0.660 0.600	<i>0.628</i>	
7	Blanking Plate	47.440Inches $\pm$ 0.030	47.470 47.410	<i>47.440</i>	
8	Blanking Plate	0.040Inches $\pm$ 0.010	0.050 0.030	<i>0.036</i>	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																	
1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 813 832-8200 Email: sales@dartaero.com www.dartaerospace.com Date: 11/12/18 Container No: S126705 Part: D4672-1 Job No: 185995 Serial No/Batch: S126705 Inspector: _____ Exp Date: _____ Instructions: Various STC's																					